



**pai** | **50**  
years  
**ENGINE PARTS**

NOW OFFERING HIGH PERFORMANCE & NATURAL GAS

DETROIT DIESEL | CUMMINS | CATERPILLAR | INTERNATIONAL | PACCAR | MACK/VOLVO

**ISO 9001: CERTIFIED**

<b>HP</b>	Engine Kit available in Standard & High Performance
<b>EXCEL</b>	Engine Kit available in Standard & Excel
<b>HP</b>	Part available in Standard and High Performance
<b>Natural Gas</b>	Engine Kit available using Natural Gas Components
●	Standard parts available

### DETROIT DIESEL® ENGINE KITS

	EXCEL		EXCEL		EXCEL			
	HP	HP	HP	HP	DD15	DD13	DD16	
Blower Repair/ Installation Kits	●			●		●		
Camshaft				●		●		●
Crankshaft & Components				●	●	●		●
Cylinder Kits / Piston Kits	●	●	●	●	HP	●	●	HP
EGR Cooler / VLV				●		●		●
Gaskets	●	●	●	●	●	●		HP
Head Components (Valves, Guides, Spring Seals)		●		●	●			●
In-Frame / Overhaul Kits	●			●	●			HP
Injectors				●				●
Main Bearing Set	●	●	●	●	HP	●	●	●
Oil Cooler					●			●
Oil Pan & Components					●			●
Oil Pump					●			●
Rod Bearing & Bushing	●	●	●	●	HP	●	●	HP
Thermostats		●	●	●	●	●	●	●
Turbochargers					●			●
Water Pumps		●			●			●

\*Pistonless Kit / \*HP Available in High Performance

### CUMMINS® ENGINE KITS

	EXCEL				EXCEL				EXCEL				Natural Gas					
	VT28 1710	MED "V"	NH 220 743	855	HP	HP	HP	HP	HP	ISX	3.8L	X15	ISX 12	B SERIES	C SERIES	L10/ M11	ISL	855
Belt Tensioner				●	●	●		●	●	●	●							
Cam Bearing Set	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Camshaft		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Connecting Rod		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Crankshaft & Components		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Cylinder Head			●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Cylinder Kits / Piston Kits	●		●	HP	HP	●	●	HP	●	●	HP	●	●	●	●	●	●	●
EGR Cooler / VLV				●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Exhaust Manifold		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Flywheel / Ring Gears		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Flywheel Housing		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Front Covers		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Gasket Set & Components	●		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
In-Frame / Overhaul Kits		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Injectors			●		●	●	●	●	●	●	●	●	●	●	●	●	●	●
Liner / Repair Sleeves	●	●	●	●	HP	HP	●	●	HP	●	●	HP	●	●	●	●	●	●
Main Bearing Set	●		●	●	HP	HP	●	●	HP	●	●	HP	●	●	●	●	●	●
Oil Coolers		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Oil Pans			●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Oil Pumps			●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Rod Bearing & Bushing	●		●	●	HP	HP	●	●	HP	●	●	HP	●	●	●	●	●	●
Thermostats		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Turbochargers	●		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Valve Train Components	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Vibration Dampers			●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Water Pump & Components	●		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●

\*HP Available in High Performance

**MACK®  
ENGINE KITS**

	EXCEL		EXCEL	HP	EXCEL		EXCEL	MP7 MP8	Natural Gas	
	E-9 V8	E-6 2VH	E-6 4VH	E-7	E-7 E-TECH	ASET			E7	E7 E-TECH ASET
Cam & Auxiliary Bearing Shaft	•	•	•	•	•	•	•	•	•	
Camshafts		•	•	•	•	•	•	•	•	
Crankshaft & Components	•	•	•	•	•	•	•	•	•	
Cylinder Heads		•	•	•	•	•	•	•	•	
Cylinder Kits / Piston Kits	•	•	•	•	HP	•	•	•	•	
EGR Cooler / VLV					•	•	•	•	•	
Exhaust Manifolds	•	•	•	•	•	•	•	•	•	
Flywheel Housing		•	•	•	•	•	•	•	•	
Front Covers		•	•	•	•	•	•	•	•	
Flywheels	•	•	•	•	•	•	•	•	•	
Gasket Sets & Components	•	•	•	•	•	•	•	•	•	
In-Frame / Overhaul Kits	•	•	•	•	•	•	•	•	•	
Injectors				•	•	•	•	•	•	
Liner/Repair Sleeves	•	•	•	•	HP	•	•	•	•	
Main Bearings	•	•	•	•	HP	•	•	•	•	
Oil Coolers	•	•	•	•	•	•	•	•	•	
Oil Pans		•	•	•	•	•	•	•	•	•
Oil Pumps		•	•	•	•	•	•	•	•	
Rod Bearing & Bushing	•	•	•	•	HP	•	•	•	•	
Thermostats	•	•	•	•	•	•	•	•	•	
Turbochargers		•	•	•	•	•	•	•	•	
Valve Train Components	•	•	•	•	•	•	•	•	•	
Vibration Dampers & B-Ten		•	•	•	•	•	•	•	•	
Water Pump Components	•	•	•	•	•	•	•	•	•	

\* Pistonless Kit / \*HP Available in High Performance

**CATERPILLAR®  
ENGINE KITS**

	C10, C11 C12, C13	HP		3208	3304	3306	HP		3406 / 3406E C15/C16	3408	3412	C9	Natural Gas		
		C7 3116 3126,B,E	HP				HP	HP					3300	3400	3500
Belt & Tensioners	•	•			•	•	•	•							
Cam Bearing	•	•			•	•	•	•		•	•	•	•	•	•
Camshaft	•				•	•	•	•					•	•	
Crankshaft & Components	•	•	•	•	•	•	•	•					•	•	
Cylinder Heads	•				•	•	•	•							
Cylinder Kits / Piston Kits	•	HP			•	HP	HP	HP	•	•	•	•	•	•	•
Cylinder Liners / Repair Sleeves	•	•			•	•	•	•		•	•	•	•	•	•
EGR Cooler / VLV	•	•						•			•				
Fuel Lines						•	•								
Gasket Sets	•	•			•	•	•	•					•	•	
Head Components (Valves, Guides, Spring Seals)	•	•			•	•	•	•		•	•	•	•	•	
In-Frame / Overhaul Kits	•	•			•	•	•	•				•	•	•	
Injectors	•	•						•							
Main Bearings / Kits	•	HP	•	•	HP	HP	HP	HP	•	•	•	•	•	•	•
Oil Pans	•	•						•				•			
Oil Pumps / Oil Coolers	•	•			•	•	•	•		•	•	•	•	•	
Rod Bearings & Bushing	•	HP	•	•	HP	HP	HP	HP	•	•	•	•	•	•	
Thermostats	•	•			•	•	•	•		•	•	•	•	•	
Turbochargers	•	•				•	•	•							
Vibration Dampers	•	•			•	•	•	•		•	•	•	•	•	
Water Pump Assemblies	•	•	•	•	•	•	•	•				•	•	•	

\* Pistonless Kit / \*HP Available in High Performance

**INTERNATIONAL®  
ENGINE KITS**

	73 7.3 / 444	DT360 S/N90976+	DT408	DT466 78-92	DT466 93-96	HP DT466 97-2007	DT530 97-2007	DT570 2004-	MaxxForce
Cam Bushing		●	●	●	●	●	●	●	
Camshafts			●	●	●	●	●		
Crankshaft & Components		●	●	●	●	●	●	●	
Cylinder Heads									
Cylinder Kits / Piston Kits	●	●	●	●	●	HP	●	●	●
EGR Cooler / VLV						●	●		●
Exhaust Manifold			●		●	●	●	●	●
Flywheels	●	●		●	●	●			
Flywheel Housing				●					
Front Covers					●	●	●		
Gasket Set & Components	●	●	●	●	●	●	●	●	
In-Frame / Overhaul Kits		●	●	●	●	●	●	●	
Injectors					●	●	●	●	
Liner / Sleeves	●	●	●	●	●	HP	●	●	
Main Bearing Set	●	●	●	●	●	HP	●	●	
Oil Coolers		●	●	●	●	●	●	●	
Oil Pans			●	●	●	●	●	●	
Oil Pumps		●	●	●	●	●	●	●	
Rod Bearing & Bushing	●	●	●	●	●	HP	●	●	
Thermostats	●	●	●	●	●	●	●	●	
Turbochargers			●	●	●	●	●		●
Valve Train Components		●	●	●	●	●	●	●	
Vibration Tampers / B-Ten			●	●	●	●	●	●	
Water Pump & Components	●	●	●	●	●	●	●	●	●

\*HP Available in High Performance

**VOLVO®/RENAULT®  
ENGINE KITS**

	D11	D13	AE-V8 500-520 560	AE 370-430 470	HP E-TECH 400-440 480	DXi 11	DXi 13	D12	D13A
Cam Bushing	●	●	●	●	●	●	●		●
Camshaft	●	●	●	●	●	●	●		
Crankshaft Components		●	●	●	●	●	●		
Cylinder Head	●	●	●	●	●	●	●		
Cylinder Kits / Piston Kits	●	●	●	●	HP	●	●	●	●
EGR Cooler / VLV		●		●				●	
Exhaust Manifolds		●	●		●	●			
Front Covers									
Flywheels	●	●						●	
Flywheel Housing			●						
Gasket Sets & Components	●	●			●		●	●	●
In-Frame / Overhaul Kits	●	●	●	●	●	●	●	●	●
Injectors	●	●			●				
Liners / Sleeves	●	●	●	●	HP	●	●	●	●
Main Bearing Sets	●	●	●	●	HP	●	●	●	●
Oil Coolers	●	●	●	●	●	●	●	●	●
Oil Pans	●	●		●	●	●			●
Oil Pumps	●	●	●	●	●	●		●	●
Rod Bearing & Bushings	●	●	●	●	HP	●		●	●
Thermostats	●	●	●	●	●	●	●		●
Turbochargers		●	●	●	●	●			●
Valve Train Components	●	●	●	●	●	●	●	●	●
Vibration Dampers / B-Ten	●	●	●	●	●	●	●		
Water Pumps & Components	●	●	●	●	●	●	●	●	●

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## PACCAR MX13 ENGINE KITS

	MX13
Cam Bushing	
Camshaft	●
Crankshaft Components	●
Cylinder Head	●
Cylinder Kits / Piston Kits	●
EGR Cooler / VLV	
Exhaust Manifolds	●
Front Covers	
Flywheels	
Flywheel Housing	
Fuel Line	●
Fuel Pump	●
Gasket Sets & Components	●
In-Frame / Overhaul Kits	●
Injectors	●
Liners / Sleeves	●
Main Bearing Sets	●
Oil Coolers	●
Oil Pans	●
Oil Pumps	●
Rod Bearing & Bushings	●
Thermostats	●
Turbochargers	●
Valve Train Components	●
Vibration Dampers / B-Ten	
Water Pumps & Components	●

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## PAI Industries Inc.

Manufacturing in the United States Since 1973



Located in Suwanee, Georgia USA, PAI Industries has led the global heavy-duty truck parts industry for over 50 years. With over 500,000 sq ft of space, we house corporate offices, a sales department, cutting-edge engineering labs, state-of-the-art manufacturing, and an efficient packaging department. We also have facilities in California, Texas, Indiana, and Canada for better customer service.



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PAI Industries categorizes its truck part brands into three distinct categories: High Performance, Genuine PAI, and Excel. This segmentation allows them to effectively cater to their diverse range of customers.



#### PAI High Performance ®:

Premium Line with special materials, finishes, and treatments for groundbreaking performance and longer part life.

**3-Year Warranty**



#### Premium PAI Genuine Product ®:

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**2-Year Warranty**



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## ENGINE PARTS BROCHURE

**pai** | 50  
years

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